# Реле безопасности SR7C

Технические характеристики

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### **Operating Instructions**

Correct Use





SR7C is a universally applicable safety relay with seven safe relay contacts that can be used to quickly and safely stop the moving parts of a machine or system in the event of danger.

The SR7C can be used for single or dual-channel emergency stop switching and safety guard monitoring on machines and systems in accordance with EN ISO 13849-1, EN IEC 62061 and in systems in accordance with IEC 61508.

- · 7 safe, redundant relay contacts
- 4 aux relay contacts and 2 aux semiconductor outputs
- - Emergency stop buttonsSafety switches

  - Non-contact safety switches
- OSSD-Outputs
- · Single or dual-channel operation possible
- · Feedback loop for monitoring downstream contactors or expansion modules
- Cyclical monitoring of the output contacts
- Indication of the swiching state via LED







- 2 start behavior possible:
  - Monitored manual start
  - Automatic start
- Up to PL e, SIL 3, category 4
- STOP-category: 0

Function

The safety emergency stop relay SR7C is designed for the safe isolation of safety circuits in accordance with EN 60204-1 and thus performs the safety-related stop function up to PL e / SIL 3 in accordance with EN ISO 13849-1 / IEC 61508. If the emergency stop circuit (e.g. safety door or emergency stop button) is closed, the machine can be enabled via the SR7C. When the safety function is requested via the emergency stop circuit (e.g. safety door open), the enable current paths of the SR7C are opened immediately and thus safely switch off the machine. The redundant use of forcibly guided relays ensures that a single fault within the device does not lead to the loss of the safety function and that this is detected by cyclical self-monitoring the next time the safety function is requested.

The operating status of the device is indicate by the auxiliary transistor outputs O1 and O2.

O1: Ready. PWR is connected.

O2: Both relay channel K1, K2 are switched on.

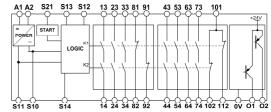


Fig. 1 Block diagramm SR7C

Installation

As per EN 60204-1, the device is intended for installation in control cabinets with a minimum degree of protection of IP54. The following should be noted:

- Mounting on 35 mm rail according to EN 60715 TH35
- · Ensure sufficient heat dissipation in the control cabinet
- · Minimum distance to adjacent devices depending on max. cumulative current (see Techn. Data)
- Note: Spacer from ZANDER AACHEN (Art. No. 472596) for defined distances - See section Accessories.





Fig. 2 Installation / removal

Safety Precautions



- Installation and commissioning of the device must be performed only by authorized personnel.
- Observe the country-specific regulations when installing the device.
- The electrical connection of the device is only allowed to be made with the device isolated.
- The wiring of the device must comply with the instructions in this user information, otherwise there is a risk that the safety function will be lost.
- It is not allowed to open the device, tamper with the device or bypass the safety devices
- All relevant safety regulations and standards are to be observed.
- The overall concept of the control system in which the device is incorporated must be validated by the user.
- Failure to observe the safety regulations can result in death, serious injury and serious damage.
- Note down the version of the product (see label "Ver: x") and check it prior to every commissioning of a new device. If the version has changed, the overall concept of the control system in which the device is incorporated must be validated again by the user.
- The year of manufacture can be found on the type label on the device. It is located at the end of the line of the voltage specification, below the ID number.

**Flectrical** Connection

- · Consider the information in the section "Techn. data"
- A safe transformer according to IEC 61558-2-6 or a power supply unit with electrical isolation from the mains must be connected
- · External fusing of the safety contacts must be provided
- · If the device does not function after commissioning, it must be returned to the manufacturer unopened. Opening the device will void the warranty
- Use adequate protective circuit for inductive loads (e.g. free-wheeling diode)

$\bigcirc$	$\bigcirc$
0000	0000
13 23 33 81 S21 S11 S14 91	43 53 63 73 101 O1 O2 A1
13 23 33 81 91 K1 \ \ \ \ / / / K2 \ \ \ / / 14 24 34 82 92	\$R7C 43 53 63 73 101 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
PWR 🔾	
к1 ()	
К2 ○	
S12 S13 S10 92 14 24 34 82	102 112 0V A2 44 54 64 74
$\bigcirc$	0000
0000	0000

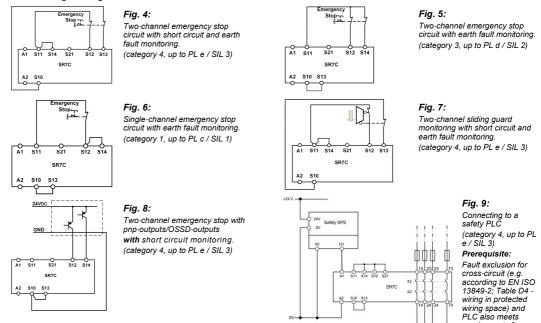
A1:	Power Supply
A2:	Power Supplay
S11:	DC 24V
	control voltage
S10:	Control line
S12:	Control line
S13:	Control line
S14:	Control line
S21:	Start, Control line
01;02:	Aux transistor outputs
OV:	Reference common O1. O2
81-82:	Auxiliary Contact
91-92:	Auxiliary Contact
101-102:	Auxiliary Contact
101-112:	Auxiliary Contact
13-14 - 73	3-74:
	Safety contacts 1-7

### **Operating Instructions**

**Applications** 

Depending on the application or the result of the risk assessment according to EN ISO 13849-1, the device must be wired as shown in Fig. 4 to Fig. 15.

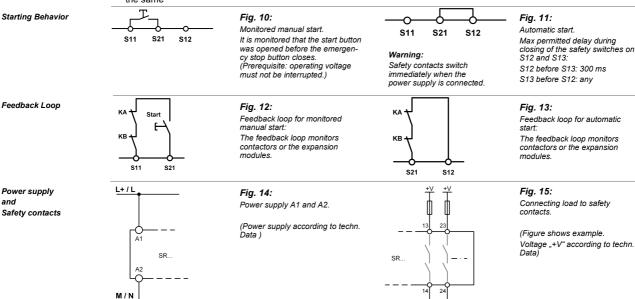
**Emergency Stop** 





- In order to activate earth fault monitoring, the earth connection of the power supply unit must be on the secondary side
- It must be ensured that any switch-on pulses (light test) sent by the signal generator do not lead to a short activation of the safety relay and should therefore basically be deactivated
- For the applications according Fig. 8 and 9, make sure that the reference potential of the signal generator and the SR7C is the same

Starting Behavior



Commissioning Procedure

Note: The items listed under "Electrical connection" must be observed during commissioning.



### 1. Wiring emergency stop circuit:

Wire the emergency stop circuit according to the required Performance Level determined (see Fig. 4 to Fig. 9).

### 2. Wiring start circuit:

Wire the start circuit according to the examples in Fig. 10 or 11 to set the starting behavior.

# Warning:

If "Automatic start" is set, bear in mind that the safety contacts will switch immediately after the power supply is connected. If "Monitored manual start" is set, the start button must be opened after wiring.

Load

If your application provides for external contactors or expansion modules, connect them to the device according to the examples in Fig. 12 or 13.

requirements for category 4, PL e / SIL3.

### 4. Wiring power supply:

Connect the power supply to terminals A1 and A2 (Fig. 14). Warning: Wiring only in de-energized state.

### **Operating Instructions**

#### 5. Starting the device:

Switch on the operating voltage.

### Warning:

If the "Automatic start" starting behavior is set, the safety contacts will close immediately.

If the "Monitored manual start" starting behavior is set, close the start button to close the safety contacts.

LEDs K1 and K2 are lit.

#### 6. Triggering safety function:

Open the emergency stop circuit by actuating the connected safety switch. The safety contacts open immediately.

### 7. Reactivation:

Close the emergency stop circuit. If "Automatic start" is selected, the safety contacts will close immediately.

If the "Monitored manual start" starting behavior is set, close the start button to close the safety contacts.

### Check and Maintenance

No maintenance is required for the device itself.

But the following checks are regularly required to ensure proper and continuous functioning:

- · Check the switch function
- Check for signs of manipulation and safety function bypassing
- · Check if the device is mounted and connected securely
- · Check for soiling

Check if the safety device is working properly, in particular:

- · Every time after initial commissioning
- · Every time after replacing a component
- After every fault in the safety circuit

Irrespective of this, the safe function of the protective device should be checked at suitable intervals, e.g. as part of the system's maintenance program. Maintenance work on the device itself is not required.

# What to Do in Case of a Fault?

#### Device does not switch on:

- Check the wiring by comparing it to the wiring diagrams.
- Check the safety switch used for correct function and adjustment.
- Check whether the emergency stop circuit is closed.
- Check whether the start button (with manual start) is closed.
- Check the operating voltage at A1 and A2.
- . Is the feedback loop closed?

# Device cannot be switched on again after an emergency stop:

- Check whether the emergency stop circuit was closed again.
- Was the start button opened before closing of the emergency stop circuit (with manual start)?
- Is the feedback loop closed?

If the fault still exists, perform the steps listed under "Commissioning Procedure".

If these steps do not remedy the fault either, return the device to the manufacturer for examination.

Opening the device is impermissible and will void the warranty.

### Techn. Data

Corresponds to the standards	EN 60204-1; EN ISO 13849-1; EN IEC 62061; IEC 61508 Parts 1-2 and 4-7	
Operating voltage	AC/DC 24 V	
Rated Supply Frequency	AC: 50-60 Hz	
Permissible deviation	+ / - 10 %	
Power consumption	DC 24 V AC 24 V	
·	approx. 4.5 W approx. 8.5 VA	
Control voltage at S11	DC 24 V	
Control current S11S14	approx. 250 mA	
Safety contacts	7 NO contacts	
Auxiliary contacts	4 NC contacts	
Auxiliary transistor outputs (O1, O2)	DC 24 V / 30 mA, over current protected	
Max. switching voltage	AC 250 V	
Safety contact breaking capacity	AC: 250 V, 2000 VA, 8 A for ohmic load	
(13-14, 23-24, 33-34, 43-44, 53-54, 63-64, 73-74)	250 V, 3 A for AC-15	
(6 switching cycles/ min)	DC: 40 V, 320 W, 8 A for ohmic load	
	24 V, 3 A for DC-13	
	Max. total current through all 7 contact up to Ta=40 °C:	
	35 A 10 mm spacing between the devices	
	20 A no spacing between the devices	
Auxiliary contacts braking capacity	AC: 250 V, 2000 VA, 8 A for ohmic load	
(81-82, 91-92, 101-102,101-112)	DC: 40 V, 320 W, 8 A for ohmic load	
Minimum contact load	5 V, 10 mA	
Min. Contact fuses	10 A gG	
Max. line cross section	0.14 - 2.5 mm <sup>2</sup>	
Tightening moment (Min. / Max.)	0.5 Nm / 0.6 Nm	
Typ. switch-on delay / switch-off delay for NO contacts requested via safety circuit	< 30 ms / < 20 ms	
Max. length of control line	2x 1000 m at 1.5 mm <sup>2</sup> , 2x 500 m at 0.75 mm <sup>2</sup>	
Contact material	AgSnO <sub>2</sub>	
Contact service life	mech. approx. 1 x 10 <sup>7</sup>	
Test voltage	2.5 kV (control voltage / contacts)	
Rated impulse withstand voltage, leakage path/air gap	4 kV (EN 60664-1)	
Rated insulation voltage	250 V	
Degree of protection	IP20	
Temperature range	-15 °C bis +40 °C	
Max. altitude	≤ 2000 m (above sea level)	
Degree of contamination	2 (EN 60664-1)	
Overvoltage category	3 (EN 60664-1)	
Weight	approx. 350 g	
Mounting	DIN rail according to EN 60715 TH35	

### **Operating Instructions**

Disclaimer and warranty

If the above mentioned conditions for appropriate use are not complied with or if the safety instructions are not followed or if any maintenance operations are not carried out as required, this shall lead to an exclusion of liability and loss of warranty.

#### ATTENTION!

We would like to point out that it is the full responsibility of the operator to ensure a plant availability. Using the SR7C, a safety emergency stop relay according to

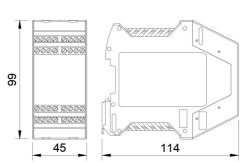
- EN ISO 13849-1
- FN IFC 62061
- IEC 61508

is used, which will be brought into the safe state when the safety function is requested.

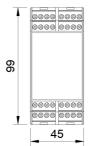
This means that the connected load is switched off as soon as a request from connected sensor elements or diagnostic measures detects a dangerous state, e.g. caused by a component fault.

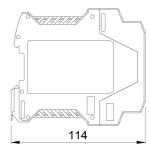
Since process-related applications in particular have high demands on availability, limited availability can also have significant consquences. It is therefore recommended to stock a second unit to avoid long downtimes in such a case. These are recommendations of the manufacturer, the evaluation of the importance of the plant availability is the sole responsibility of the operator.

Dimension Drawing Fixed Terminals



Plug-In Terminals





Variants	Order No. 472242	SR7C, 24 V AC/DC (50-60 Hz),	fixed screw terminals	
	Order No. 474242	SR7C, 24 V AC/DC (50-60 Hz),	incl. plug-in screw terminals	
	Order No. 475242	SR7C, 24 V AC/DC (50-60 Hz),	incl. push-in twin spring connector	
Accessories	Order No. 472592	EKLS4,	set of plug-in screw terminals	
	Order No. 472595	EKLZ4,	set of push-in twin spring connector	
	Order No. 472596	Spacer Electric Cabinet	rail spacer 5mm, PU = 12 pcs	

### **Operating Instructions**

Safety Charcteristics

#### Safety characteristics according to EN ISO 13849-1

Load - DC-13	≤ 0.1 A	≤ 1A	≤ 2 A
Max. duration of use [Years]	20	20	20
Category	4	4	4
PL	е	е	е
PFHd [1/h]	2.47E-08	2.47E-08	2.47E-08
nop [Cycles / year]	≤ 500,000	≤ 350,000	≤ 100,00

#### Safety characteristics according to IEC 61508 - High Demand

Conditions: Days of operation/year: 365; Hours/Day: 24; Switching-Cycle/Hour: 1; Maximum load AC-15 / DC-13

	3-7 7 7
Max. duration of use [Years]	20
Proof-Test-Intervall [Years]	20
<b>PFH</b> [1/h]	1.99E-10
SIL	3

### Safety characteristics for alternate 1001 structure for process industry - High Demand

 Conditions: Days of operation/year: 365; Hours/Day: 24; Switching-Cycle/Hour: 1; Maximum load AC-15 / DC-13

 Device type
 A

 HFT
 0

 SiL
 3

 SFF [%]
 99.89

 λ<sub>SD</sub> [FIT]
 0

 λ<sub>SU</sub> [FIT]
 159.62

 λ<sub>DD</sub> [FIT]
 19.9

0.20

1.99E-10

### Safety characteristics according to IEC 61508 - Low Demand

Conditions: Maximum load AC-15 / DC-13

Tonadone maximam read / to 10/20 to	
Max. duration of use [Years]	20
Proof-Test-Intervall [Years]	5
PFD <sub>AVG</sub>	1.13E-04
SIL	3

### Safety characteristics for alternate 1001 structure for process industry - Low Demand

Conditions: Maximum load AC-15 / DC-13

Device type	A
HFT	0
SIL	3
SFF [%]	91.52
λ <sub>SD</sub> [FIT]	0
λ <sub>su</sub> [FIT]	92.56
λ <sub>DD</sub> [FIT]	0
λ <sub>DU</sub> [FIT]	8.57
PFD <sub>avg</sub> (e.g. for T = 1 year)	3.75E-05

Proof-Test

## In order to check the proper function of the device, the following steps have to be carried out

- Demand the safety function by opening the safety circuit. Check that the relay contact (13-14; 23-24; 33-34; 43-44; 53-54; 63-64; 73-74) opened by activation of the safety function.
- Close the safety circuit and start the device again. Check that the safety contacts (13-14; 23-24; 33-34; 43-44; 53-54; 63-64; 73-74) closed again.

If the device doesn't switch on again, the proof-test failed.

### ATTENTION

λ<sub>DU</sub> [FIT]

**PFH** [1/h]

If the proof-test fails, the device must be replaced. Otherwise there is a risk of loss of functional safety.



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